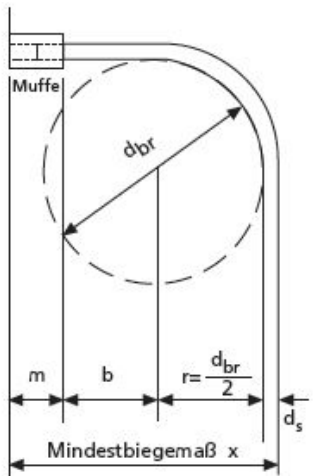


GripTec GTB - Minimum bending dimensions



GripTec GTB screw connections are supplied bent on request. Minimum dimension x of the sleeve shank (for GTB-A or GTB-M) depending on the mandrel diameter in accordance with DIN 1045-1.

Technical data

Construction steel Sleeve min b Minimum bending dimensions min x bei $d_{br} = *$)

diameter length m ≥ 2 ds 4ds bzw. 7ds 10ds 15ds 20ds
ds mm cm cm cm cm cm

12	70	2,4	14,5	17,5	21,0	24,0
14	85	2,8	15,5	19,6	23,6	26,6
16	100	3,2	18,0	23,0	27,0	31,0
20	115	4,0	24,5	27,5	32,5	37,5
25	120	5,0	28,3	31,8	38,3	44,3
28	105	5,6	28,9	32,9	39,9	46,9
32	140	6,4	36,0	40,0	48,0	56,0
40	170	8,0	43,0	49,0	59,0	69,0

*)Mandrel diameter d_{br} in accordance with DIN 1045-1. Values comply with the approval. Work sizes must be determined in accordance with the required bend.